

Free Addition 18-20  
Flash Cards (Duplex  
Print)

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$$20 + 1 = 21$$

$$18 + 0 =$$

$$18 + 2 = 20$$

$$19 + 0 =$$

$$2 + 19 = 21$$

$$0 + 20 =$$

$$2 + 20 = 22$$

$$1 + 18 =$$

$$18 + 3 = 21$$

$$19 + 1 =$$

$$19 + 3 = 22$$

$20 + 1 =$

Courtesy of  
Memory-Improvement-Tips.com

$18 + 2 =$

$18 + 0 = 18$

$2 + 19 =$

$19 + 0 = 19$

$2 + 20 =$

$0 + 20 = 20$

$18 + 3 =$

$1 + 18 = 19$

$19 + 3 =$

$19 + 1 = 20$

$20 + 3 =$

$5 + 20 = 25$

$4 + 18 =$

$6 + 18 = 24$

$4 + 19 =$

$19 + 6 = 25$

$20 + 4 =$

$20 + 6 = 26$

$18 + 5 =$

$7 + 18 = 25$

$19 + 5 =$

$7 + 19 = 26$

$5 + 20 =$

$20 + 3 = 23$

$6 + 18 =$

$4 + 18 = 22$

$19 + 6 =$

$4 + 19 = 23$

$20 + 6 =$

$20 + 4 = 24$

$7 + 18 =$

$18 + 5 = 23$

$7 + 19 =$

$19 + 5 = 24$

$20 + 7 =$

$20 + 9 = 29$

$18 + 8 =$

$18 + 10 = 28$

$19 + 8 =$

$19 + 10 = 29$

$8 + 20 =$

$10 + 20 = 30$

$9 + 18 =$

$11 + 18 = 29$

$9 + 19 =$

$19 + 11 = 30$

$20 + 9 =$

$20 + 7 = 27$

$18 + 10 =$

$18 + 8 = 26$

$19 + 10 =$

$19 + 8 = 27$

$10 + 20 =$

$8 + 20 = 28$

$11 + 18 =$

$9 + 18 = 27$

$19 + 11 =$

$9 + 19 = 28$

$20 + 11 =$

$13 + 20 = 33$

$18 + 12 =$

$14 + 18 = 32$

$12 + 19 =$

$14 + 19 = 33$

$12 + 20 =$

$20 + 14 = 34$

$18 + 13 =$

$18 + 15 = 33$

$19 + 13 =$

$19 + 15 = 34$

$13 + 20 =$

$20 + 11 = 31$

$14 + 18 =$

$18 + 12 = 30$

$14 + 19 =$

$12 + 19 = 31$

$20 + 14 =$

$12 + 20 = 32$

$18 + 15 =$

$18 + 13 = 31$

$19 + 15 =$

$19 + 13 = 32$

$15 + 20 =$

$20 + 17 = 37$

$16 + 18 =$

$18 + 18 = 36$

$19 + 16 =$

$19 + 18 = 37$

$20 + 16 =$

$20 + 18 = 38$

$17 + 18 =$

$19 + 19 = 38$

$17 + 19 =$

$19 + 20 = 39$

$20 + 17 =$

$15 + 20 = 35$

$18 + 18 =$

$16 + 18 = 34$

$19 + 18 =$

$19 + 16 = 35$

$20 + 18 =$

$20 + 16 = 36$

$19 + 19 =$

$17 + 18 = 35$

$19 + 20 =$

$17 + 19 = 36$

$20 + 20 =$ 

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Commutative  
Property

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Identity  
Property

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$$20 + 20 = 40$$

$$5 + 3 = 3 + 5$$

$$5 + 0 = 5$$